## **VALONA MS 3020**





## Chlorine-free neat cutting oil for mild-severe machinings.

## **UTILISATIONS**

- VALONA MS 3020 is a chlorine-free neat cutting oil dedicated to both ferrous and non-ferrous metals.
- VALONA MS 3020 is widely used on cutting operations such as screw-cutting on copper alloys, on low-carbon steels and medium steels.

## **ADVANTAGES**

• Good anti-wear **performances** :

Increases the tool lifetime,

Very good surface finish.

• Slight oil retention on the chips : Facilitates washing and decreases the oil consumption.

- Excellent compatibility with seals and paintings.
- Low mist oil formation.

| TYPICAL CHARACTERISTICS     | METHODS  | UNITS | VALONA MS 3020 |
|-----------------------------|----------|-------|----------------|
| Appearance                  | -        | -     | Clear liquid   |
| Colour                      | -        | -     | Yellow         |
| Density at 15°C             | ISO 3675 | kg/m³ | 874            |
| Cinematic viscosity at 40°C | ISO 3104 | mm²/s | 20             |
| Copper corrosion            | ISO 2160 | -     | 1a             |
| Open cup flash point        | ISO 2592 | °C    | 212            |

Above characteristics are mean values given as an information.

